



CERTIFICATION

about the manufacturer's qualification for welding reinforcing steel

DVS ZERT-ISO17660-HQ-2025.0013.001

DVS ZERT GmbH hereby certifies that the manufacturer

Nölken Stahlverarbeitung GmbH
Dorfstraße 7-9
26219 Bösel
Germany

has the necessary specialists and devices
to carry out welding work on reinforcing steel according to


DIN EN ISO 17660-1:2006-12
and
DIN EN ISO 17660-2:2006-12

to the extent indicated on the back.

validity: 2025-04-01 until 2028-03-31

Düsseldorf, 2025-04-01
place and date of issue

Hoyten
lead auditor


Dipl.-Ing. Gurschke
Head of test body





scope

DVS ZERT-ISO17660-HQ-2025.0013.001

welding processes:

(reference number according to DIN EN ISO 4063)

135 - Metal active gas welding

materials:

B500 according to DIN 488 and the applicable MVV-TB or general building authority approval.

joint types:

(according to DIN EN ISO 17660)

The certificate is valid for lap joints as well as all joints to other steel components.

responsible welding coordinator:

(title, first name, last name, qualification, birthday)

Kurmann-Nölken, Lennart (IWE)

born on: 1990-02-11

representative:

(title, first name, last name, qualification, birthday)

Emke, Bernhard (IWS)

born on: 1971-12-26

remarks:

The conditions of the welding procedure tests and welding instructions must be verified for the specified types of joints.

Work tests are to be carried out and documented for load-bearing and non-load-bearing welded joints in accordance with DIN EN ISO 17660-1 and DIN EN ISO 17660-2.

General Provisions

The General Terms and Conditions of DVS ZERT GmbH apply in the currently valid version.

